



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

003404

D139-799-015
Job Sheet 177863



Part No: D139-799-015

Job Qty: 1 ea

Part Name: Engine Wash



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/22/18

Job Tracking No:

Due Date: 5/31/18

Created By: Linda Lacelle

MAY 24 2018

Type: SOLD

Description:

Note: IIN-D139-799 REV.O IPP Rev:B 11.07.04 new issue DD verf:JLM IPP REV:B AS PER ECN 11-598 11-06-05
JLM VERF BY:DD IPP Rev:C 11.09.27 PER CHG003 DD verf:EC IPP Rev:D 13.09.24 PER CHG005/ECN13-
579 DD verf:JLM IPP REV:E 16.10.13 AS PER IIN REV.L DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/31/18	5/31/18	0.00	0.00	Start Up Stores/Pkg-1		5/24/2018
110	Packaging	1 pcs	5/31/18	5/31/18	0.00	0.00	Packaging1-1	24.5	JUN 15 2018
120	QC	1 pcs	5/31/18	5/31/18	0.00	0.00	QC4	6	
130	Packaging	1 pcs	5/31/18	5/31/18	0.00	0.00	Packaging3-1	8.89	
135	DC	1 pcs	5/31/18	5/31/18	0.00	0.00	DC		DAG
140	QC21-FG	1 Ea	5/31/18	5/31/18	0.00	0.00	QC21	21	180615

Part Op 130 - Identify and pack for shipping as per PPP D139-799-015 PPP rev:
Descriptions: 135 - Photocopy bluefile & type labels per PPP D139-799-015 CHG006



Container No: S076680



Part: D139-799-015

Job No: 177863

Serial No/Batch: S076680

Revision: 0

Inspector:

Exp Date: 05/31/2018

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/31/18

15
25-6

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C3A	Bolt	4 Ea (4 ea)	90-Start up Operation	5019392
AN3C5A	Bolt	3 Ea (3 ea)	90-Start up Operation	5057005
AN526-1032R16	Screw	4 Ea (4 ea)	90-Start up Operation	FM134702-0
AN832-6J	Union	2 pcs (2 ea)	90-Start up Operation	5019418
AN924-6J	Nut	4 Ea (4 ea)	90-Start up Operation	5057497
CB2000CRA3-28	Stud	3 Ea (3 ea)	90-Start up Operation	FM136485
CB4022V3CR8	Anchor Nut	3 Ea (3 ea)	90-Start up Operation	5057426
CB91	Acrylic Adhesive, 3.5G	2 pcs (2 ea)	90-Start up Operation	FM136936
D4121-1	Hose Assembly	2 Ea (2 ea)	90-Start up Operation	5069056
D4121-3	Hose Assembly	1 Ea (1 ea)	90-Start up Operation	5027754
D4121-5	Hose Assembly	1 Ea (1 ea)	90-Start up Operation	5027755
D4131-041	Manifold Assembly	1 Ea (1 ea)	90-Start up Operation	5064025
D4131-043	Doubler Assembly	1 Ea (1 ea)	90-Start up Operation	5068668
D4146-1	Fitting	2 Ea (2 ea)	90-Start up Operation	508150
D4182-1	Fitting, Quick Disconnect	2 Ea (2 ea)	90-Start up Operation	5059563
D4384-1	Placard	1 Ea (1 ea)	90-Start up Operation	5064099
MS21043-3	Nut	10 Ea (10 ea)	90-Start up Operation	5034415
MS21919-WDG9	Clamp	9 Ea (9 ea)	90-Start up Operation	5034403
MS21919WCH16	Clamp	2 Ea (2 ea)	90-Start up Operation	5060424
MS21919WCH4	Clamp	2 Ea (2 ea)	90-Start up Operation	5056034
MS21919WCH9	Clamp	4 Ea (4 ea)	90-Start up Operation	5024442
NAS1149C0316R	Washer	6 Ea (6 ea)	90-Start up Operation	FM136511
NAS1149C0332R	Washer	8 Ea (8 ea)	90-Start up Operation	5049837
NAS1149C0932R	Washer	4 Ea (4 ea)	90-Start up Operation	5056031
NAS43DD3-80N	Spacer	3 Ea (3 ea)	90-Start up Operation	FM137847.0

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C3A	4	374	0
	AN3C5A	3	1,802	0
	AN526-1032R16	4	73	0
	AN832-6J	2	16	0
	AN924-6J	4	20	0
	CB2000CRA3-28	3	22	0
	CB4022V3CR8	3	22	0
	CB91	2	44	0
	D4121-1	2	7	0
	D4121-3	1	7	0
	D4121-5	1	7	0
	D4131-041	1	5	0
	D4131-043	1	7	0
	D4146-1	2	1	0
	D4182-1	2	20	0
	D4384-1	1	14	0
	MS21043-3	10	1,130	0
	MS21919-WDG9	9	107	0
	MS21919WCH16	2	18	0
	MS21919WCH4	2	18	0
	MS21919WCH9	4	16	0
	NAS1149C0316R	6	338	0
	NAS1149C0332R	8	7,368	0
	NAS1149C0932R	4	208	0
	NAS43DD3-80N	3	22	0

Part Specifications

Specifications could not be found.

Qty -015	Part Number	Description
X	D139-799-015	ENGINE WASH KIT
2	D4121-1	HOSE ASSEMBLY
1	D4121-3	HOSE ASSEMBLY
1	D4121-5	HOSE ASSEMBLY
1	D4131-041	MANIFOLD ASSEMBLY
1	D4131-043	DOUBLER ASSEMBLY
2	D4146-1	FITTING
2	D4182-1	FITTING, QUICK DISCONNECT
1	D4384-1	PLACARD
3	AN3C5A	BOLT (or NAS6603-4)
4	AN3C3A	BOLT
4	AN526-1032R16	SCREW
2	AN832-6J	UNION (or AN837-6J)
4	AN924-6J	NUT
10	MS21043-3	NUT
4	NAS1149C0932R	WASHER (or AN960C916L)
8	NAS1149C0332R	WASHER (or AN960C10L)
6	NAS1149C0316R	WASHER (or AN960C10LL)
3	NAS43DD3-80N	SPACER
9	MS21919WDG09	CLAMP (or AS21919WDG09)
2	MS21919WCH4	CLAMP (or AS21919W CH4)
4	MS21919WCH9	CLAMP (or AS21919W CH9)
2	MS21919WCH16	CLAMP (or AS21919W CH16)
3	CB2000CRA3-28	STUD (or A366A3E30C)
3	CB4022V3CR8	ANCHOR NUT (or AW001TL3A08)
2	CB91	3.5g ACRYLIC ADHESIVE KIT